

Pratt & Whitney Canada Inc.  
1000 Marie-Victorin  
Longueuil, Quebec, Canada J4G 1A1  
514-677-9411



**Pratt & Whitney Canada**  
A United Technologies Company

3 December, 1998

Letter # CPW385-AL-01

**ATECH Turbine Components, Inc.**  
19 Ballard Street  
Worcester, MA 01607  
U.S.A.

**RE: Confirmation of the following Repair Development Revised Approval:**

**Approval of the Facility for the application of CPW385 Multi-layer Plasma coating on P&WC Hot Section Components**

Dears Sirs:

This is to confirm that,

**ATECH Turbine Components, Inc.**  
Worcester, U.S.A.

have demonstrated to our satisfaction that they have the necessary knowledge, skills, facilities and controls to successfully perform CPW385 Multi-layer Plasma Coating on the following parts (Appendix attached).

The intent of ATECH Turbine Components is reflected in the applicable engine Cleaning, Inspection and Repairs Manuals. Any subsequent process introduced beyond those indicated in this letter require P&WC's specific approval.

ATECH Turbine Components Inc, 3 December, 1998, Page 2

Failure to maintain satisfactory controls and quality, to provide adequate service, or to adhere to the executed Repair Process Agreement, could result in loss of this approval and deletion of the supplier's name from the Cleaning, Inspection and Repairs Manuals.

Yours truly,

PRATT & WHITNEY CANADA INC.



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L.M. Trottier  
Manager, Overhaul Shop Support  
Customer Support



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F.R. Cowley, DAA #16  
Chief Engineer, DAO #93-Q-01  
Customer Support

cc: Messrs. C. Faubert 05BC1  
M. Jaffre 05AK2

**APPENDIX I**

<b>PART NUMBER</b>	<b>MODEL/COMPONENT</b>
3117745-01	PT6B-36B Series Liners
3038148, 01R3038148, 3104020-01, 3106006-01, 3106377-01, 3112652-01, 3113294-01, 3115834-01, 3115835-01	PT6A-60 Series Outer Liners
3114850-01, 3110188-01	PT6A-40/50 Series Outer Liners
3038147, 3102514-01, 3112748, 3116790-01	PT6A-60 Series Inner Liners
3110179 01, 3114842-01,	PT6A-40/50 Series Inner Liners
3038305, 3039247, 3040130, 3040131, 3040447, 3040448, 3100591-01, 3100591-03, 3102548-01, 3105708-01, 3107747-02, 3112791-01, 3113397-01, 3114465-01, 3116793-01, 3116844-01, 3117499-01, 3117933-01, 3120618-01, 3123302-01	PT6A-40/50/60 Series S.E.D's
3012060, 3015589, 3018652, 3022685, 3026776, 3026930, 3026975, 3028047, 3029122, 3029123, 3029248, 3031182, 3031183, 3100591-02, 3100953-01, 3108899-01	PT6A-11/50, -110/135, PT6B-T3/T6/B36 Series S.E.D's
3024312, 3026972, 3030303, 3031595, 3031707, 3030318, 3037772, 3030334, 3100224-01, 3108470-01	PT6A-40/50/60 Series L.E.D's
3040610, 3040612, 3040613, 3105385-01, PW100 Series S.E.D's 3108628-01, 3111551-01, 3111554-01, 3113687-01	
3106163-01, 3112377-01	PW100 Series Inner Liners
3105431-01, 3106021-01, 3110774-01, 3112378-01, 3112379-01, 3037288, 3040075, 3040078, 3040442, 3040443	PW100 Series Outer Liners

**REFERENCE**

- P&WC Substantiation Report CPW385-SR-01.